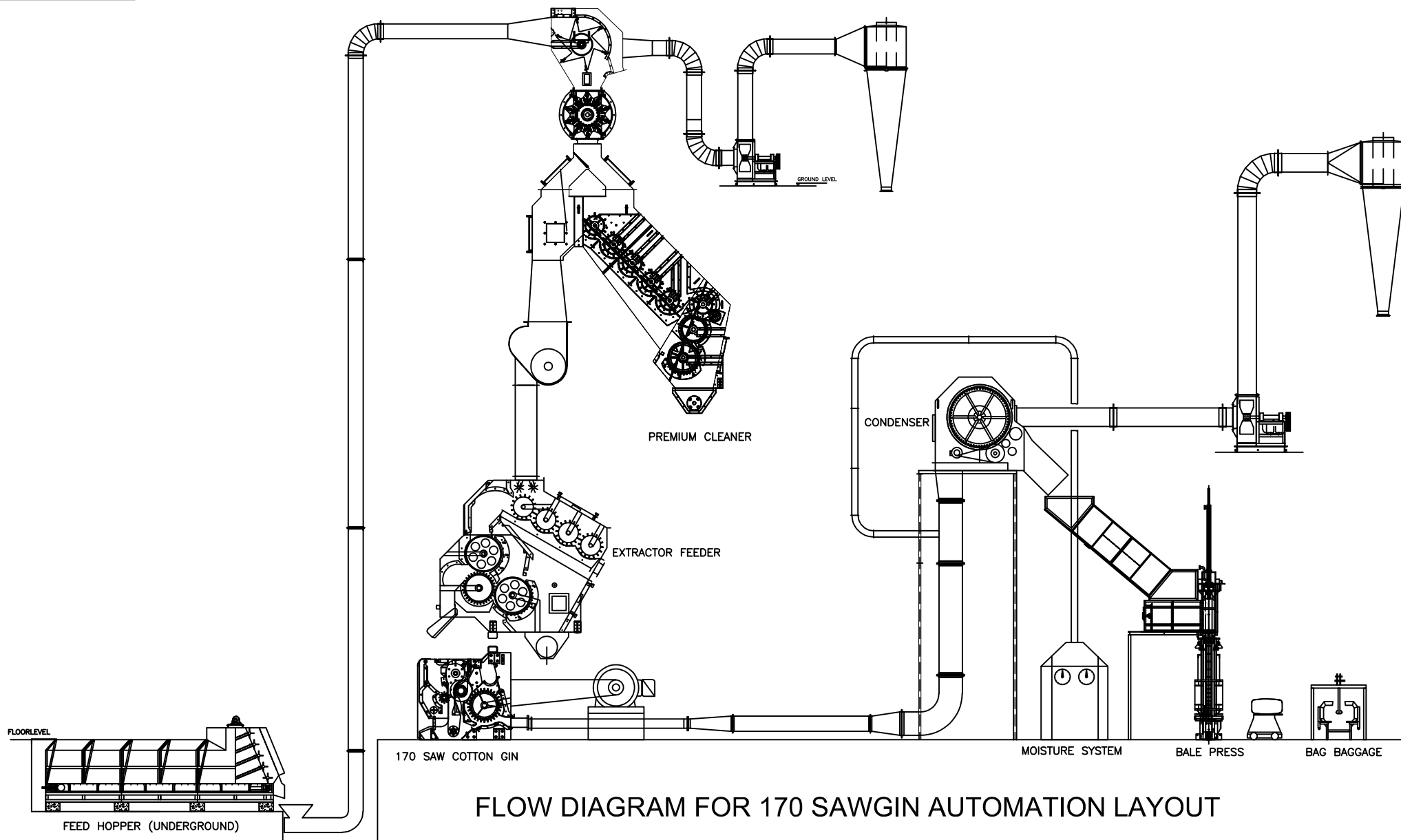




FLOW DIAGRAM FOR 170 SAWGIN AUTOMATION LAYOUT



COTTOR PLANTS (INDIA) PVT. LTD.

706, Acme Plaza, Opp. Sangam Talkies, Andheri-Kurla Road
Andheri (East), Mumbai - 400 059. (India) Tel.: +91-22- 2826 4201/2/3/4

E-mail: cottorindia@cottor.com Website: www.cottor.com

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